

HVAC SYSTEMS IN HOSPITALS

Start with the basic mission, then move on to HAIs, air changes, and other challenges in this singularly demanding environment.

HVAC systems provide comfort and quality air for patients, staff, and visitors in hospitals. Comfort is generally determined by temperature, humidity, and air speed. Air quality is generally defined by particle count — both organic and inorganic. Current design codes and standards specify precise levels of filtration, air change rates, and outside air for dilution, and vary for each space in a hospital. These are the minimum standards used by engineers to design hospitals. Of course, over time the performance of the HVAC is determined primarily by the operation and maintenance of the systems and the activities of the occupants.

HOSPITAL ENGINEERING INDUSTRY

ASHRAE is recognized as the world leader in establishing standards and training for the design of HVAC systems. The standards most frequently used in healthcare engineering are:

- ASHRAE 170 — Ventilation of Health Care Facilities (building code in approximately 40 states)
- ASHRAE 55 — Thermal Environmental Conditions for Human Occupancy
- ASHRAE 52.2 — Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
- ASHRAE book: *HVAC Design Manual for Hospitals and Clinics*

The American Society of Hospital Engineers (ASHE) is part of the American Hospital Association. ASHE publishes guidelines for the operation and maintenance of health care facilities. Various clinical associations also publish guidelines that occasionally affect

hospital HVAC design. ASHRAE is working to coordinate and incorporate the HVAC portions of these guidelines into Standard 170. These associations include:

- Association of Operating Room Nurses (AORN)
- American Association of Medical Instrumentation (AAMI)
- US Pharmacopeia (USP)

Function of Space	Pressure Relationship to Adjacent Areas (a)	Minimum Outdoor ACH	Minimum Total ACH	All Room Air Exhausted Directly to Outdoors (j)	Air Recirculated by Means of Room Units (a)	Design Relative Humidity (h), %	Design Temperature (i), °F/°C
Surgery and Critical Care							
Operating Room (Class B and C) (m), (f), (d)	Positive	4	20	NR	No	20-60	66-75/20-24
Operating/Surgical Cystoscopic Rooms, (m), (f), (d)	Positive	4	20	NR	No	20-60	66-75/20-24
Delivery Room (Cesarean) (m), (f), (d)	Positive	4	20	NR	No	20-60	66-75/20-24
Recovery Room	NR	2	6	NR	No	20-60	70-75/21-24
Critical and Intensive Care	NR	2	6	NR	No	30-60	70-75/21-24
Intermediate Care (e)	NR	2	6	NR	NR	Max 60	70-75/21-24
Wound Intensive Care (Burn Unit)	NR	2	6	NR	No	40-60	70-75/21-24
Newborn Intensive Care	Positive	2	6	NR	No	30-60	70-75/21-24
Treatment Room (p)	NR	2	6	NR	NR	20-60	70-75/21-24
Patient Room	NR	2	4	NR	NR	30-60	70-75/21-24

Excerpt: ASHRAE Standard 170-2013

FIGURE 1. Standard 170 room requirements.

$$\text{Infection} = \frac{\text{Dose} \times \text{Site} \times \text{Virulence} \times \text{Time}}{\text{Level of Host Defense}}$$

FIGURE 2. Infection equation.

ACH	Minutes Required for Removal of 90%	Minutes Required for Removal of 99%	Minutes Required for Removal of 99.9%
2	69	138	207
4	35	69	104
6	23	46	69
8	17	35	52
10	14	28	41
12	12	23	35
15	9	18	28
20	7	14	21
50	3	6	8

Source: CDC MMWR Guidelines 2005, assumes perfect mixing, perfectly clean air

FIGURE 3. Effect of air changes on particle count.

ASHRAE 170 is on continuous maintenance and addenda are issued several times a year. Figure 1 is an excerpt from Standard 170. As shown, it calls out the pressurization, rate of dilution with outside air, supply air rate, whether or not the air may be recirculated, humidity range, and temperature range.

COMFORT

Comfort is different for each person and highly dependent on clothing, age, health, activity, temperature, humidity, and airflow rate. Standard 55 bases comfort on surveys of occupants in a variety of conditions and defines “comfortable” as when 80% of the occupants are satisfied.

Standard 170 is a minimum design guide with the intention of designing systems that will “provide environmental control for comfort, asepsis, and odor in health care facilities.” Surgeons often request temperatures below Standard 170 (68°F). This can create problems when the HVAC system is designed to the minimum. Prudent design with chilled water will allow temperatures as low as 63°F in operating rooms.

The demand for low temperature is particularly common in orthopedic and cardiac operating rooms where lengthy surgeries often take place. The gowns, caps, gloves, masks, etc. can overheat the surgical team. Unfortunately, the OR support staff can often become uncomfortably cold when the temperature is lowered.

These conflicting desires often cause difficulties for the design engineer and the operations personnel. It is the job of the designer to provide a system that can meet virtually all of the disparate temperature and humidity requests. The hospital engineer is usually the one caught in the middle of competing requirements.

Another side effect of the surgeons demanding low temperatures is the impact on the patient. Most clinicians and anesthesiologists feel that lower temperatures have an adverse impact on patients.



FIGURE 4. Moving air via pressure differentials.

To mitigate these adverse effects, surgeons will often ask that the HVAC system be able to quickly raise the room temperature as soon as the surgery is complete. This need for a speedy temperature recovery also affects the HVAC design.

INFECTION CONTROL

Even more important than comfort in a hospital is air quality. Hospital-associated infections (HAI) result in many lives lost and cost the U.S. billions each year. While the estimates vary, most experts agree that airborne sources of infection are responsible for 5 to 15% of HAIs. These are estimated to cost approximately \$500 million per year. It is the task of hospital HVAC engineers to mitigate the incidence of airborne HAI.

An article entitled “Multistate Point-Prevalence Survey of Health Care — Associated Infections” by Shelley S. Magill, M.D., Ph.D., et al, which appeared in *The New England Journal of Medicine* in March 2014, provided the following information on hospital-associated infections:

- HAIs result in the deaths of approximately 75,000 people per year in the U.S. (averaging 200 per day).
- Hospitals average 15 HAI deaths per year.
- There are approximately 722,000 non-lethal infections per year, averaging 150 per year at each hospital.
- In 2011, one of every 25 patients admitted to a hospital contracted HAI.
- Approximately 35,000 incidents, or at least 5%, each year are airborne-related infections.
- A surgical site infection occurs in approximately one in 50 surgeries.

A simple, conceptual equation for the probability of infection in Figure 2.

Many factors affecting infections are unrelated to HVAC, such as handwashing, visitors, staff, surfaces, cleaning, and the level of defense of the patient. Many engineers are not aware that their designs can and will impact all of the variables in Figure 2.

DOSE

Generally, bacteria and viruses ride on larger particles and aerosols. These might be skin particles, dust, sneeze/cough aerosols, spores, and even insects (mites). The HVAC system can reduce the density of particles in the room by introducing clean air. As shown in Figure 3, the rate of air changes of clean air is directly related to the residence time of the particles (the “fly”) in the room. In general, the greater the air change per hour (ACH), the fewer infections.

The HVAC system is also used to move dirty air out of the hospital in a logical path, as shown in Figure 4. The idea is to design the system so that the cleanest air is introduced to the operating rooms and other sensitive areas, then moved via pressure difference to less clean areas and eventually out of the hospital.

Another way to reduce dosage is by recirculating air through good filters. In many environments, filtered air is cleaner than out-

Space Designation (According to Function)	Filter Bank #1 (MERV)	Filter Bank #2 (MERV)
Operating rooms (Class B and C surgery), inpatient and ambulatory diagnostic and therapeutic radiology, inpatient delivery and recovery spaces	7	14
Inpatient care, treatment, and diagnosis, and those spaces providing direct service or clean supplies and clean processing (except as noted below); All (rooms)	7	14
Protective Environment (PE) rooms	7	HEPA ^a
Laboratories; procedure rooms (Class A surgery), and associated semi-restricted spaces	13 ^b	NR
Administrative; bulk storage, soiled holding spaces, food preparation spaces, and laundries	7	NR
All other outpatient spaces	7	NR
Nursing facilities	13	NR
Psychiatric hospitals	7	NR
Resident care, treatment, and support areas in inpatient hospice facilities	13	NR
Resident care, treatment, and support areas in assisted living facilities	7	NR

^a NR = not required.
^b The minimum efficiency reporting (MERV) is based on the method of testing described in ANSI/ASHRAE Standard 55.2-2012, Methods of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size (in Informative Appendix B).
^c Additional pre-filters may be used to reduce maintenance for filters with efficiencies higher than MERV 7.
^d As an alternative, MERV 14 rated filters may be used in Filter Bank No. 2 if a tertiary terminal HEPA filter is provided for these spaces.
^e High-Efficiency Particulate Air (HEPA) filters are those filters that remove at least 99.97% of 0.3 micron-dia particles at the rated flow in accordance with the testing methods of ASHRAE 52.2 (HEPA) in Informative Appendix B.

FIGURE 5. Filtration standard.

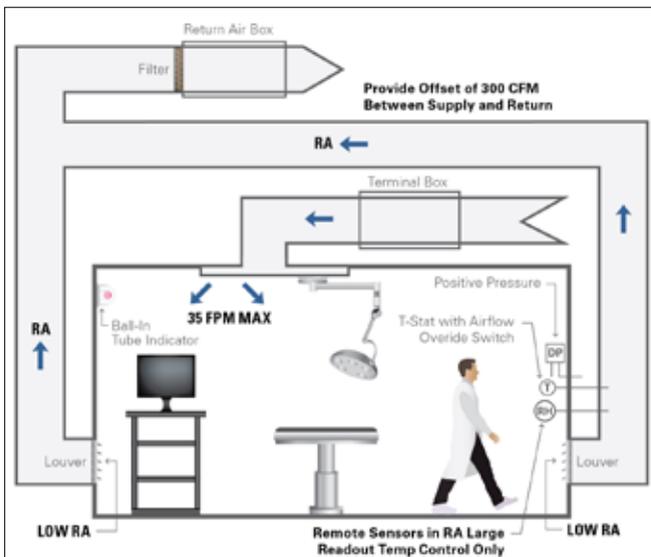


FIGURE 6. OR design.

side air. Figure 5 shows the required minimum filter efficiencies for different parts of health care facilities. MERV is a measure of filter efficiency with a scale of 5-17. High Efficiency Particle Arrestance (HEPA) filters provide the best filtration and may be as efficient as 99.9995% at the most penetrating particles. As shown, MERV 14 is the minimum for the final filter serving operating rooms.

SITE

The likelihood of infection is also affected by the site impinged by the particles. Particles landing on the skin are much less likely to cause infection than ones deposited in open wounds. The means of delivering clean, filtered air may affect infections. As shown in Figure 6, clean air is directed into the room through laminar diffusers. These are large metal arrays perforated with small holes. The intent is to deliver a gentle “waterfall” of clean air over the table. The area directly below this diffuser is referred to as the “sterile field.”

Air is blown from the diffuser at a low rate to reduce turbulence. Anything that disrupts this stream of sterile air reduces its effective-

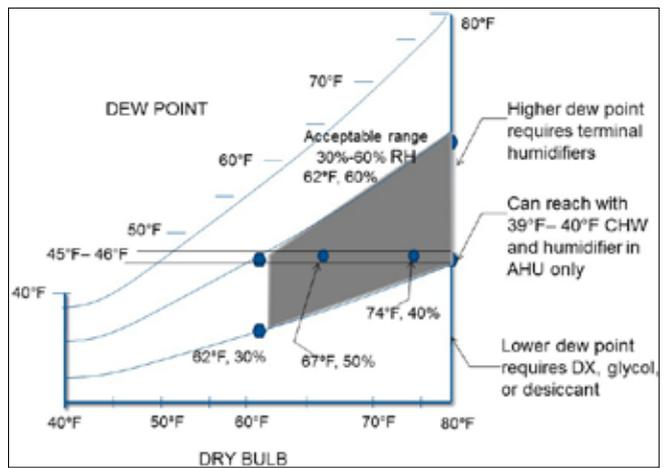


FIGURE 7. OR temperature, humidity, and dewpoint.

ness. Disruptions are caused by the surgeons and staff, objects (light booms, tables), thermal plumes (markedly hot or cold air), and air currents caused by devices, personnel, and doors.

Ideally, air is supplied at the ceiling and removed near the floor, in an effort to wash the patient and staff with clean air and remove “dirty” air in one linear flow path.

VIRULENCE

Although limited, the HVAC system has some effect on the virulence of microorganisms. Inside the AHU, UV lights will kill bacteria and algae growing on the wet surfaces. There have been some efforts to install UV lights in ductwork, but the high speed of the air makes this ineffective. Some hospitals are now experimenting with portable UV lights which they bring into unoccupied operating rooms to bathe the room in UV and kill microorganisms. Others have experimented with ozone.

There is much debate about the role of humidity in infections. It is generally accepted that the maximum long-term room humidity should be less than 60% in order to minimize the growth of mold and other organisms. The minimum humidity is controversial. For decades, it was accepted that in operating rooms the minimum should be 30 to 35%. In the past few years, however, ASHE has recommended the minimum be lowered to 20% for short-stay areas (such as operating rooms). There is good evidence that low humidity has adverse effects on humans over the long term. Unfortunately, there is no agreement on the exact length of time. Some point out that flu season coincides with low winter humidity, but it is unclear if low humidity over hours or even days is harmful. The psychrometric chart in Figure 7 shows that a constant supply of air at 48°F with 48°F dewpoint (saturated) will meet all normally recommended ranges of humidity in operating rooms. Note that some doctors will require lower operating room temperatures than recommended by ASHRAE, in which case a lower dewpoint temperature is required.

TIME

The time that microorganisms spend in an operating room is directly related to the airflow rate. The air changes per hour (ACH) for operating rooms is a minimum of 20 changes per hour. In most operating rooms, this is a flow rate of 2,000 – 3,000 cfm. In simplistic terms,

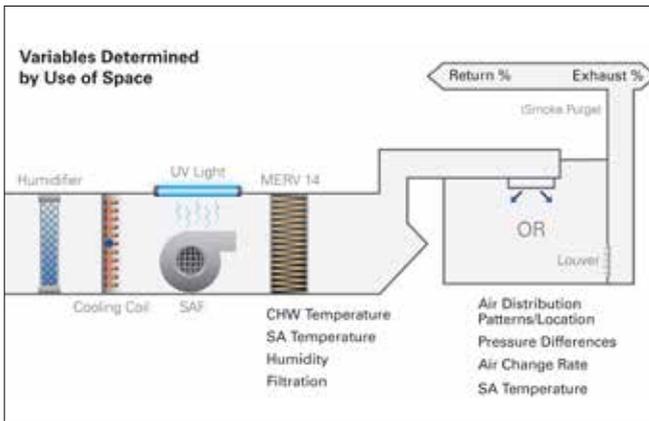


FIGURE 8. HVAC system design implications.

20 ACH will result in 99% flushing in 14 minutes. Some hospitals require more ACH; while some hospitals are arguing for fewer ACH.

The early U.S. Department of Health and Human Services and U.S. Department of Health and Human Services publications required 100% OA. For the most part this requirement fell to political pressure after the oil embargo in the late 1970s. Energy can be saved by reducing OA. The hospitals within the U.S. Department of Veterans Affairs system retained the 100% OA requirement until the early 2000s. The current Standard 170 requirement is four ACH of outside air in operating rooms. Some hospitals and scientists are arguing to reduce this, seeking to reduce energy use.

IMPLICATIONS FOR HVAC DESIGN

The HVAC system in a hospital is composed of numerous devices that must act in unison to deliver the desired results. The system generally consists of chillers and boilers, air handlers, ductwork, terminal boxes, and thermostats. All of it is controlled by a BAS. The implications of infection mitigation affect the engineering design of humidification, outside air rate, chilled and hot water temperature, airflow rate, filtration, air distribution, and pressurization.

The greatest concerns are in summer, especially in non-arid locales, including much of the country east of Colorado. If the dewpoint of supply air exceeds 48°F, it will be impossible to provide the low temperatures demanded by orthopedic surgeons while maintaining the relative humidity below 60%. The practical impact of that is that hospital chilled water (CHW) systems must provide water at a temperature lower than 41°F. This low temperature CHW will allow the air handlers to remove the moisture from the air via condensation, allowing the supply air (SA) dewpoint to reach 48°F. When SA is higher than 48°F, and the operating room temperature is set below 64°F, the relative humidity will exceed 60%. Misguided attempts to save energy by raising CHW temperature often result in excessive relative humidity.

Conversely, in winter the air must be humidified to maintain higher than 20 to 30% rh. This is commonly accomplished by blowing steam into the supply air. Of course, this must be controlled carefully to avoid condensation in the ductwork. Poor control and/or the installation of humidifiers can often result in condensation or an “It’s ‘raining’ in my OR” situation.

Operating room air handlers have two filters: pre- and final. It is paramount that the final filter assembly be installed properly to prevent

air bypassing the filters. This requires rigid steel supports and tight fitting gaskets. The filters must be changed as needed and kept dry.

DIRECTIONS IN HOSPITAL HVAC DESIGN

Saving energy has monetary, environmental, and moral appeal. The test of a high-performing hospital HVAC system can be measured by the following criteria:

- Performance, including infection control, comfort, patient outcome
- Safety, including fire prevention and control and minimizing falls and injuries for employees, visitors, and patients
- Reliability and minimizing lost revenue
- Minimizing maintenance costs
- Minimizing energy costs
- Adaptability

Motivated primarily by energy savings, some in the industry advocate eliminating the prescriptive ACH rates in favor of controlling the ventilation rate by real-time particle counts. This may be reasonable if accurate, reliable, and affordable particle counters and control systems are available.

Many of these HVAC requirements are controversial and provide fodder for many academic discussions at national meetings. Much research is needed. Some of the controversial requirements include:

- ACH rate
- ACH filtered? Or recirculate without filtration?
- Diffuser velocity in the operating room
- HEPA v. MERV 14
- OA rate (S-62 v. 170)
- Temperature
- Humidity (recent studies indicate more than 40%)
- Scientific evidence is needed, especially dose/response
- Monitoring “requirements” **ES**



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Dan Koenigshofer was raised in Los Angeles, where as a child, he suffered from asthma, allergies, and loss of outdoor play time exacerbated by smog. He received a bachelor’s degree in physics with a minor in meteorology from the University of California at Davis and a master’s degree in public health, air and industrial hygiene, from the University of North Carolina at Chapel Hill. His first job was at an air pollution testing and engineering firm. In 1990, he began specializing in hospital engineering and has written numerous articles and a book on hospital HVAC design. He serves on the ASHRAE Standard 170 committee and is a senior member of the ASHE.



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Pavel Likhonin is a project manager and senior mechanical engineer in the Raleigh, NC, office of Dewberry. He is active in ASHRAE and a member of the national ASHRAE Technical Committee 9.6 Health Care HVAC and the S-170 Committee on Ventilation in Health Care. He is currently leading the effort to rewrite a chapter on Health Care HVAC for the ASHRAE Handbook — Applications as a TC9.6 Handbook Subcommittee vice chair. He holds a bachelor’s degree and a master’s degree in architectural engineering from Penn State University.